OPERATING INSTRUCTIONS

- Plug in AC line cord.
- Before each use of electric desoldering tool, coat heated TIP with a layer of solder.
- Press the plunger until it reaches the locked position.
- Place the TIP on component lead wire or IC lead from which solder is to be removed.
- Move tool in slightly circular motion until solder completely melts.
- Press the button to remove solder, Make sure all solder is removed.
- Periodically clean the pump by taking it out and unscrewing the bottom cover.
- Periodically replace the grease on the Piston inside the pump.